



An intermediate layer epoxy compound with increased non-volatile content Defens PE-03 (2K)



Description

A two-component epoxy compound with **increased non-volatile content** with solvents for priming and levelling concrete and other mineral substrates.

Intended use and scope

The compound is intended **for penetration, stopping and priming** of concrete and other mineral substrates in order to dedust, harden, waterproof, increase oils resistance, gasoline, aggressive chemicals, increase the subsequent coatings adhesion to the substrate. **It is used as an intermediate layer primer composition** when producing a thin-layer, monolithic, heavily filled polyurethane, polycarbamide and epoxy coatings for concrete surfaces in industrial, commercial, residential and public buildings and structures, transportation facility, warehouses, terminals, parking lots, as an insulating lining for collectors, reservoirs, artificial reservoirs, etc.

Material advantages and features

It can be applied on a wet surface;

It can be used as an uncoloured independent topcoat or with quartz and other coloured filler.

The material can be used as an independent or intermediate layer coating. Defens PE-03 mixture with a dry filler is an effective tool for stopping and repair of concrete and cement substrate.

It penetrates deeply into the substrate with additional compound desaturation and has high adhesion to various surfaces;

It is waterproof and resists negative hydrostatic pressure;

Does not have a harmful effect on the environment after complete polymerization;

Almost does not shrink when used as a stopping or topcoat composition;

Provides high hardness, wear resistance to mineral and concrete substrates;

Easy to use and safe material for professional use.

Technical parameters

Indicator name and unit measure	Indicator value
Appearance and dried coating film colour	Homogeneous and transparent
Mixture non-volatile matter mass fraction, % , not less	85
Mixture slump loss time (spreadable life) at a temperature (20±2) °C, min, not less	20
Drying time to degree 3 at temperature (20±2) °C, h, no more	8
Adhesive strength not less than, N/mm ²	2.5
Density at temperature (20±2) °C (components A+B), g/cm ³	1.05
Primer ready-made mixture calculated consumption, kg/m ² (practical consumption depends on the substrate absorption capacity)	0.15-0.3
Mechanical loads are permissible in, days	3
The next coating shall be applied after, no later than, h	24
Water absorption %, not more than	0.2
Hardness, c.u., not less	0.3

Recommendations for use

Concrete substrate properties and preparation requirements

Concrete substrate properties and surface preparation methods must comply with the current construction and technical standards. The substrate must be solid, homogeneous, clean, dry, free from oils, fats, crumbling areas, old coating flaking residues and other contaminants that prevent adhesion. Concrete substrate basic requirements: compressive strength — not less than 20 N/mm², tear strength — not less than 1.5 N/mm². The substrate residual moisture content shall not exceed 4% by weight. Concrete substrate shall be treated with abrasive tools, bead blasting, milling or grinding equipment. For concrete floors with a reinforced top layer, only bead blasting is allowed. The dust formed during processing shall be carefully removed with an industrial vacuum cleaner.

Application conditions requirements

The compound components temperature, substrate surface temperature and the ambient air temperature in the work area: from + 5°C to +25°C.

Attention! The substrate surface temperature shall be at least 3°C above the measured dew point during both the compound application and primer layer complete polymerization /drying required time. Relative humidity: not more than 70 %.

Application method

Pour the entire volume of the comp. 1 and 2 in a mixing container of the appropriate volume and mix thoroughly until smooth for 2-3 minutes. To mix the components, use a low-speed (300-400 rpm) mixer with an electric drive. It is necessary to fill up the uncured primer layer surface with dry quartz sand fraction (0.1-0.3) mm or (0.4-0.8) mm in order to provide adhesion with the topcoat.

DO NOT MIX COMPONENTS MANUALLY!

Attention! Depending on the components reactive capacity, the epoxy composition curing process is accompanied by the release of a certain amount of heat. Epoxy composition mixture self-heating in the mixing tank can provoke its premature curing. Therefore, it is strongly not recommended to leave the prepared epoxy composition mixture directly in the mixing tank for a long time.

Application method: brush, roller, spatula.

Packaging and storage

The composition is supplied in sealed metal containers. The kit consists of two components (A, B), total weight — 10 kg; 20 kg. Store the primer in tightly closed containers, keep away from moisture, direct sunlight, and heat sources, at a temperature of + 5 to + 30°C without condensation. The storage warranty period is 12 months from the manufacture date subject to compliance with the storage conditions.

Tools cleaning

Work tools and equipment shall be washed with a solvent P-5, P-646 immediately after use. The cured composition can only be removed mechanically.

Security precautions

It is a fire-hazardous material. Persons working with epoxy composition shall be provided with personal protective equipment. All work shall be carried out in rooms equipped with supply and exhaust ventilation. In case of contact with skin or eyes, rinse thoroughly with water and seek medical advice if necessary. After complete drying and polymerization, the primer (stopping filler) layer is completely safe and allowed for operation as part of seamless polymer coating systems in public, residential and industrial premises, including food production, catering, pharmaceutical industry, agriculture, in rooms for children and medical institutions.

When carrying out work, use personal protective equipment, avoid contact with eyes, respiratory tract and skin. Keep away from fire.

Remark

The information given in this specification is not intended to be completely comprehensive and any person using the product for any other purpose not mentioned in this specification without obtaining a written confirmation from us according to its suitability is acting at his or her own risk. We try to ensure that all recommendations are given regarding the product (in this or other specifications) are correct but we cannot control both the treated surface quality and condition, as well as take into account the many other factors influence that affects the way of use and product application. Therefore, unless we expressly agree in writing to do so, we assume no liability whatsoever for whatever happens due to the product application or for any loss or damage resulting from the use of the product. The information contained in this specification is subject to change from time to time based on our experience and continuous product development policy. It is the user responsibility to verify this specification is valid before using the product.